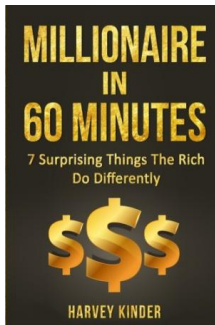


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MILLIONAIRE IN 60 MINUTES: 7 SURPRISING THINGS THE RICH DO DIFFERENTLY



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