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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment.Pages Number: 414 Publisher: China Science Pub. Date :2008-09-01 version 2. This book is divided into Basics. networking chapter in two parts. Basics introduces the basics of programmable logic controller. and the overall style widely used minicomputer CPMIA OMRON background. the system shows how the PLC's instruction set. programming and PLC control system design method. In addition. a brief introduction OMRON's C200Ha. CV. CPM2A. CQMIH. CS1. CP1. and other series PLC. OMRON's article focuses on the network HOST Link. PLC Link. free three serial communication protocol. and Compo Bus / D. Controller Link. Ethernet three kinds of OMRON FA network current main push for each network. from the communication unit. network configuration. network capabilities. communication protocols and programming related aspects. such as a detailed discussion. Book is very systematic. theory with practice. the contents of a simple and easy to understand, the book with exercises, laboratory guide. facilitate teaching and learning. This book can serve as institutions of higher learning automation. electrical technology, computer applications, electromechanical integration and related professional textbook, or as a PLC training materials, and related engineering and technical personnel of the reference book. Contents: Preface 1 2 Preface Chapter 1 of the article the basics of programmable logic controller 1.1PLC creation and development 1.1.1 What is a programmable logic controller (PLC) 1.1.2PLC creation and development of 1.1 .3 PLC trends 1.2PLC applications 1.2.1PLC features and characteristics of 1.2.2PLC applications 1.3PLC control the basic concepts of 1.4PLC constituents and the role of the various parts of the basic components 1.4.2PLC 1.4.1PLC parts The role of 1.5PLC works 1.5.1PLC scanning process 1.5.2PLC cycle of I / O input hysteresis 1.5.3PLC count on the highest common frequency 1.6PL

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