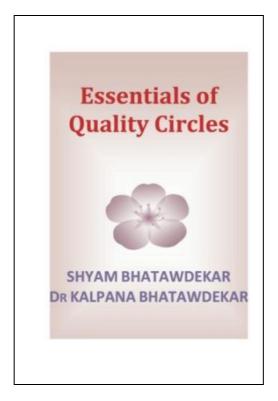
# **Essentials of Quality Circles**



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